



PROJECT SUMMARY

Delivery of Turnkey Substation Control Center for Wind Farm Collector Substation

CUSTOMER:
EPC Contractor

PROJECT LOCATION:
Pacific Northwest

DELIVERY TIME:
14 weeks ARO

KEYSTONE SCOPE OF SUPPLY:

Winning the project valued at over \$200,000 via competitive bid, Keystone delivered a 14' by 32' turnkey substation control center built to customer specifications.

KEYSTONE WORK INCLUDED:

- Generation of complete set of design and construction documentation for submittal
- Procurement of preassembled metal building with AC utilities including lighting and HVAC
- Procurement and installation of DC panelboard, battery charger and battery
- Fabrication, assembly, wiring and continuity testing of protection and control panels
- Installation of panels, including inter-panel wiring and cabling to termination cabinet
- Functional testing of complete control center
- Delivered operation and maintenance documentation



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